

CECA Chain of Office Project.



We were commissioned by a professional body in the construction sector to design and make a chain of office for their President.

The material chosen was 9ct gold with 30 inscription bars for the names and dates served by previous presidents. In addition the organization's logo on the centerpiece had to be represented in enamel colour & with enameled letters in a specified font.

We provided computer generated artwork of the proposed medallion and an oval was chosen as it best accommodated the logo & lettering.

The centerpiece was then machined from a solid piece of 9ct gold with the logo cut in to accommodate the enamel colour.

Each inscription bar was die struck from 9ct gold sheet & clipped to shape.

All parts of the chain were then submitted to the Dublin Assay Office for hallmarking.

On their return the centre piece & bars were hand polished. At this point the inscription bars were assembled into a chain using 9ct jump rings & trace chain. All the jump-rings were soldered. The centre piece and bars were then finished with jewellers rouge to a mirror finish. Next the enamel colour is applied to the logo. A connecting piece to attach the centre piece & bars is made & the chain of office is assembled.

The result is a high quality piece that will serve for years to come.



Lee Brothers Limited

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